

Work Order ID 86119

\*86119\*

Wednesday, June 20, 2012 3:48:07 PM

*Chap July 3rd*  
Page 1

Item ID: D130-701-043

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Heli-Utility-Basket

Stop \*NS2\*

Start Date: 6/21/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/13/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: *UMF*

Date: *12-06-20* Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D130-701

D

100

0.00

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels per PPP D130-701-043 CHG005

0.00

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

120

Small Fab

0.00

\*120\*

Small Fab

Small Fab

Memo

Assemble as per Dwg IIN-D130-701

0.00

*DAS 16 12/10/25 JB*

*Per MCT 12-10-24*

*1 12/10/23 JB*

*1 of BR 12 10 24*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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Setup Start

\*NS1\*

Revision ID:

Item Name: Heli-Utility-Basket

Stop

\*NS2\*

Start Date: 6/21/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/13/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC5- Inspect part completeness to step on W/O

0.00

\*130\*

QC

Memo

0.00

Quality Control

140

Pick Kit

0.00

\*140\*

Packaging

Memo

0.00

Packaging

150

QC4- 100% Inspect kits for completeness

0.00

\*150\*

QC

Memo

0.00

Quality Control

DAS 16 12/10/25

DAS 16 12/10/25

1X SP 12-10-25

W/O:		WORK ORDER CHANGES					
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**Work Order ID 86119****\*86119\***

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**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Heli-Utility-Basket

Stop **\*NS2\***Start Date: 6/21/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 7/13/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

0.00

**\*160\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D130-701-043

Location: BK

PPP Rev: \_\_\_\_\_

D L 12/10/26 SP

170

QC21- Final Inspection - Work Order Release

0.00

**\*170\***

QC

Memo

0.00

Quality Control

12/10/29 JG

12-10-26

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 1

Work Order ID: 86119

Parent Item: D130-701-043

Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-20 JLM VERIFIED BY:DD IPP Rev:B 11.01.31 now @  
chg003 DD verified by:ec IPP Rev:C 11.03.21 now @ chg004 DD verified by:ec IPP  
Rev:D 11.04.27 per ecn 11-554 DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>AN3-16A</b> Bolt		Purchased	No			110	Each	109.0000	2	122402	✓	JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST352		109							
				117441		47							
				118628		1							
				120986		11							
				121708		50							
<b>AN4-22A</b> Bolt		Purchased	No			110	Each	167.0000	1	122416	✓	JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST359		167							
				116419		49							
				118628		68							
				120930		50							
<b>AN4-24A</b> Bolt		Purchased	No			110	Each	50.0000	1	117514	✓	JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST359		50							
				117514		50							
<b>AN4-7A</b> Bolt		Purchased	No			110	Each	120.0000	2	122141	✓	JB	12/10/23
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		120							
				117514		20							
				120770		100							

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86119

Parent Item: D130-701-043

Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A  
Bolt

Purchased No

110 Each 60.0000

4 122800 ✓ JB

Location	Loc Qty	Loc Code
338	4	
121181	4	
ST338	56	
117872	34	
121541	22	

AN970-4  
Washer

Purchased No

110 Each 192.0000

4 4 ✓ JB

Location	Loc Qty	Loc Code
ST344	192	
115936	10	
120644	30	
121285	152	

121285  
83995<sup>2</sup> ✓ JB

D2022-101  
Spacer

Manufactured No

110 Each 52.0000

2 83995<sup>2</sup> ✓ JB

Location	Loc Qty	Loc Code
ST504	52	
73307	1	
79465	51	

D2258-226  
Placard

Manufactured No

110 Each 16.0000

1 1 ✓ JB

Location	Loc Qty	Loc Code
ST505	16	
41266	6	
84458	10	

41266

D2332-041

Lid Prop Assembly 6.69" long

Manufactured No

110 Each 10.0000

1 88352 ✓ JB 12/10/23

Location	Loc Qty	Loc Code
ST512	10	
83994	10	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86119

Parent Item: D130-701-043

Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

D2512	Manufactured	No	89438.	110	Each	0.0000	1	1	BL 12-10-24.
Basket Lid 205/350									

D2530	Manufactured	No		110	Each	2.0000	1	1	89073 JB
Handle Weldment									

Location	Loc Qty	Loc Code
ST506	2	
82895	1	
83423	1	

D2535	Manufactured	No		110	Each	62.0000	2	2	86333 JB
Spring									

Location	Loc Qty	Loc Code
ST504	62	
83545	62	

D2537	Manufactured	No		110	Each	30.0000	2	2	86862 JB
Bushing									

Location	Loc Qty	Loc Code
ST504	30	
82896	30	

D2931	Manufactured	No		110	Each	406.0000	2	2	JB
Bumper									

Location	Loc Qty	Loc Code
ST504	406	
46064	406	

D3172-041	Manufactured	No	86121	110	Each	0.0000	1	1	12/10/23
Basket Base Assembly									BL 12-10-24.

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86119

Parent Item: D130-701-043

Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Cherry Rivets

Purchased

No

110

Each

738.0000

2

122452<sup>2</sup> JB

Location

Loc Qty

Loc Code

ST321

605

111636

36

117601

3

118626

308

120308

258

WA018

133

107939

133

MS21042L3

Nut

Purchased

No

110

Each

1,654.0000

2

123265<sup>2</sup> JB

Location

Loc Qty

Loc Code

ST300

1654

117885

32

119017

816

119075

138

121444

668

MS21042L4

Nut

Purchased

No

110

Each

2,691.0000

4

122452<sup>4</sup> JB 12/10/23

Location

Loc Qty

Loc Code

ST300

2691

119075

116

121011

193

121444

2082

121652

300

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86119

Parent Item: D130-701-043

Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Nut

Purchased

No

110

Each

1,332.0000

4

4

- JB

Location

Loc Qty

Loc Code

300

500

121652

500

121652

ST300

832

108827

4

116105

5

116548

43

117611

18

119109

746

17651

8

2937

8

NASH149D0416J

Washer

Purchased

No

110

Each

170.0000

2

122441

JB

Location

Loc Qty

Loc Code

ST297

169

120833

3

120910

166

ST298

1

119124

1

NASH149D0463J

Washer

Purchased

No

110

Each

3,779.0000

2

122452

JB

12/10/23

Location

Loc Qty

Loc Code

ST297

106

121011

106

ST298

88

116805

0

119097

27

121255

50

121708

11

ST299

3585

121912

3585

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Work Order ID: 86119

Parent Item: D130-701-043

Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Washer

Purchased No

110 Each 3,104.0000

4

4

✓ JB

## Location

## Loc Qty

## Loc Code

ST298

3104

119546

1104

121255

2000

121255

NAS1149DN832J

WASHER

Purchased No

110 Each 577.0000

2

2

122441 ✓ JB

## Location

## Loc Qty

## Loc Code

ST298

577

119717

41

120422

536

D3180-041

Strut Assembly

Manufactured No

140 Each 5.0000

\*1

SP

## Location

## Loc Qty

## Loc Code

ST271

5

70917

1

71119

4

D3181-1

Bushing

Manufactured No

140 Each 29.0000

1x

SP

Smrs

## Location

## Loc Qty

## Loc Code

ST032

29

18770

29

D4037-1

Aft Crossbeam

Manufactured No

140 Each 5.0000

1x

SP

Smrs

## Location

## Loc Qty

## Loc Code

ST168

4

67630

1

71120

3

ST196

1

71407

1

1x

Smrs

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D130-701-043

Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

**D4037-3** Manufactured No 140 Each 4.0000  
Fwd Crossbeam

Location	Loc Qty	Loc Code
ST168	4	
71121	3	
71408	1	

**D4038-041** Manufactured No 140 Each 4.0000  
Angle Assembly, Fwd, LH

Location	Loc Qty	Loc Code
ST466	4	
68886	1	
69861	1	
71122	2	

**D4038-042** Manufactured No 140 Each 4.0000  
Angle Assembly, Fwd, RH

Location	Loc Qty	Loc Code
ST466	4	
68887	1	
69848	1	
71123	2	

**D4038-043** Manufactured No 140 Each 4.0000  
Angle Assembly, Aft, LH

Location	Loc Qty	Loc Code
ST466	4	
68888	1	
69855	1	
71124	2	

**D4038-044** Manufactured No 140 Each 4.0000  
Angle Assembly, Aft, RH

Location	Loc Qty	Loc Code
ST466	4	
68889	1	
69844	1	
71125	2	

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W/O:		WORK ORDER CHANGES					
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Parent Item: D130-701-043

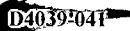
Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

 Fwd Bracket Assembly

Manufactured No 140 Each 4.0000

Location Loc Qty Loc Code

ST166 4

59135 2

71126 2

 Aft Bracket Assembly

Manufactured No 140 Each 4.0000

Location Loc Qty Loc Code

ST166 1

58469 1

ST167 3

71127 3

 Radius Block

Manufactured No 140 Each 21.0000

Location Loc Qty Loc Code

ST088 21

59440 3

71128 18

 Placard

Manufactured No 140 Each 7.0000

Location Loc Qty Loc Code

ST124 7

67631 7

 Bolt

Purchased No 140 Each 534.0000

Location Loc Qty Loc Code

ST357 534

115422 4

119775 28

120423 477

121524 25

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-7A Bolt Purchased No 140 Each 120.0000 0 m 122141 SP

Location	Loc Qty	Loc Code
ST356	120	
117514	20	
120770	100	

AN5-10A Bolt Purchased No 140 Each 195.0000 16 SP 16

Location	Loc Qty	Loc Code
ST337	195	
118191	80	
121181	15	
121243	100	

MS20002G5 WASHER Purchased No 140 Each 64.0000 8 8 SP

Location	Loc Qty	Loc Code
ST315	64	
114619	64	

MS20002G6 WASHER Purchased No 140 Each 62.0000 12 12 SP

Location	Loc Qty	Loc Code
ST315	62	
114633	32	
118115	30	

MS210421L4 Nut Purchased No 140 Each 2,691.0000 3 m 122452 SP

Location	Loc Qty	Loc Code
ST300	2691	
119075	116	
121011	193	
121444	2082	
121652	300	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Wednesday, June 20, 2012 3:48:06 PM

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Work Order ID: 86119

Parent Item: D130-701-043

Parent Item Name: Heli-Utility-Basket

Start Date: 6/21/2012

Required Date: 7/13/2012

Start Qty: 1.00

Required Qty: 1.00

MS210421S

Nut

Purchased

No

140

Each

1,332.0000

24

24

SP

## Location

## Loc Qty

## Loc Code

300

500

121652

500

24x

ST300

832

108827

4

116105

5

116548

43

117611

18

119109

746

17651

8

2937

8

SM

MS210421G

Nut

Purchased

No

140

Each

547.0000

12

12

M 22441 SP

## Location

## Loc Qty

## Loc Code

ST300

547

117677

25

118384

3

118927

48

119075

271

120308

200

SM

MS21250-05032

BOLT

Purchased

No

140

Each

25.0000

4

4

SP

SM

## Location

## Loc Qty

## Loc Code

ST305

25

117816

4

118077

5

118141

16

4x

MS21250-05038

BOLT

Purchased

No

140

Each

12.0000

4

SP 12-10-25

## Location

## Loc Qty

## Loc Code

ST305

12

117802

12

4x

SM

Wednesday, June 20, 2012 3:48:06 PM

Shop Packet Print

Page 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



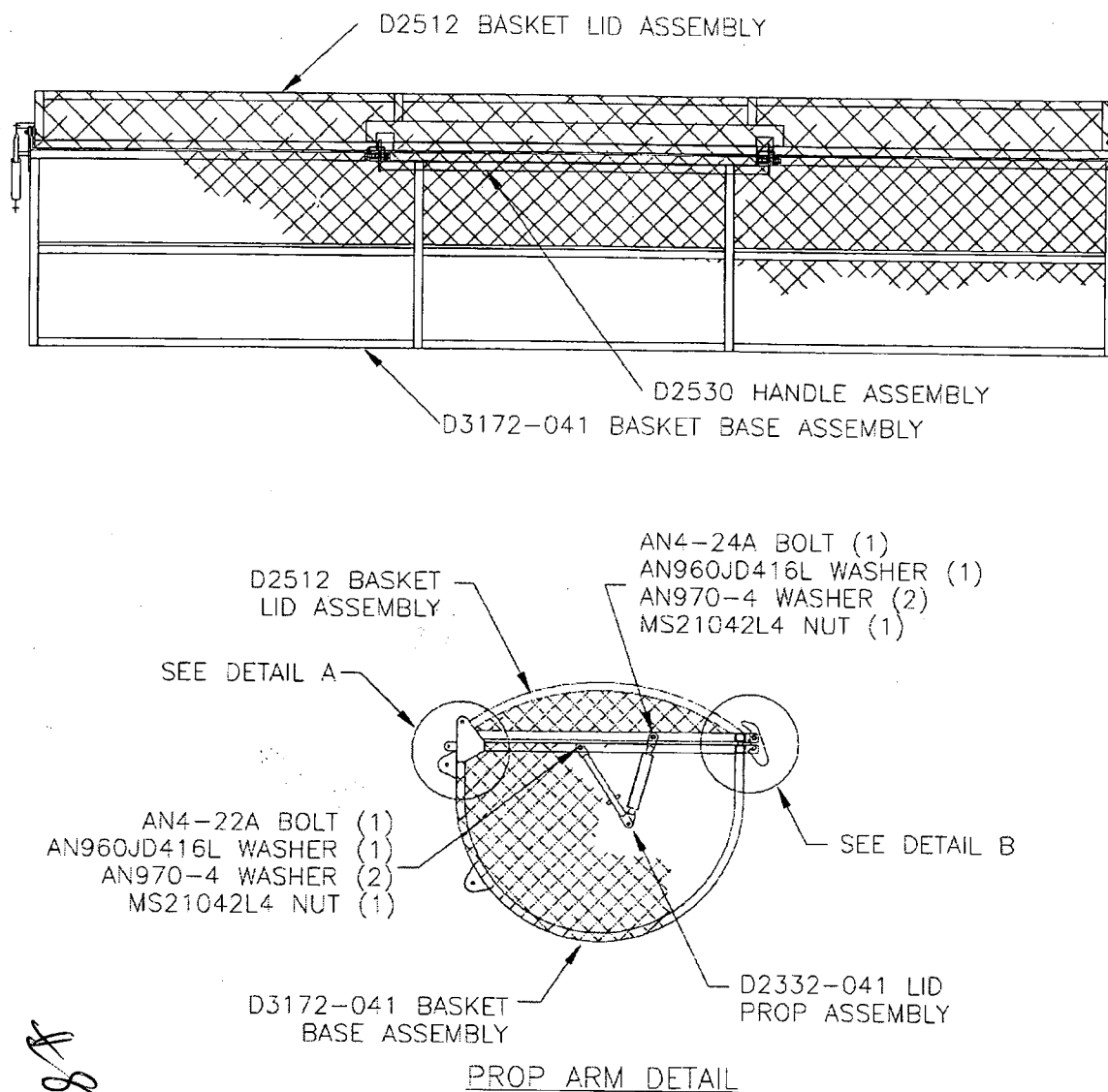
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

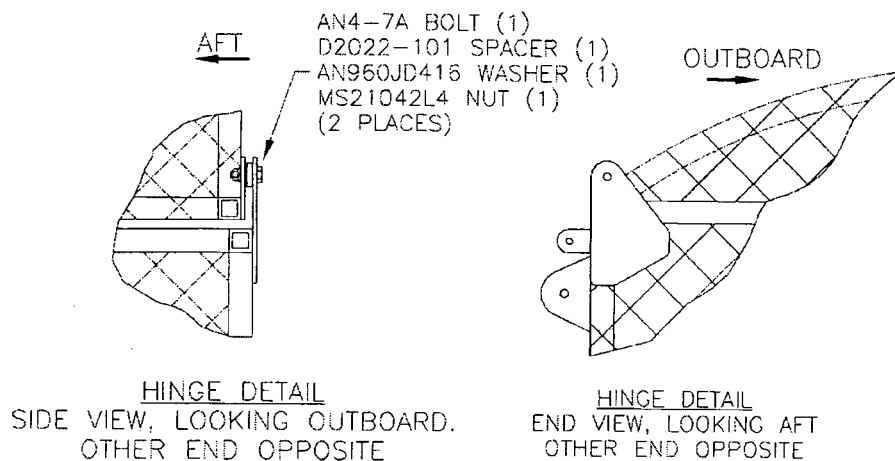


**Figure 9 – Basket Replacement Parts**

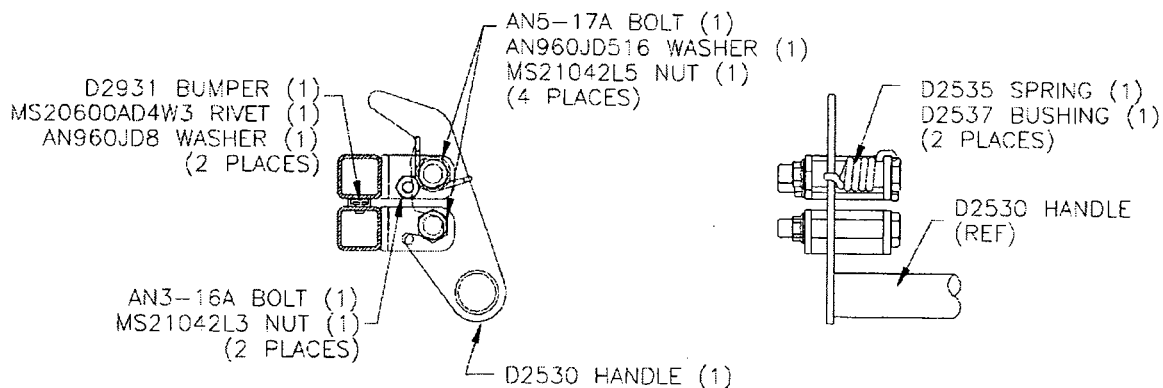
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Revision: **D**  
Date: 10.09.15





DETAIL A



DETAIL B

Figure 10 – Basket Replacement Parts continued

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



REFERENCE ONLY

## 4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D130-701-041 (LH installation)	120 lb 54 kg	- 47.4 in - 1.20 m	- 5688 in-lb - 64.8 m-k-g	133.9 in 3.40 m	16068 in-lb 183.6 m-k-g
D130-701-041 (RH installation)	120 lb 54 kg	+ 47.4 in + 1.20 m	+ 5688 in-lb + 64.8 m-k-g	133.9 in 3.40 m	16068 in-lb 183.6 m-k-g
2 x D130-701-041 (LH and RH installation)	224 lb 102 kg	0.0 in 0.00 m	0 in-lb 0.0 m-k-g	133.9 in 3.40 m	29994 m-k-g 346.8 m-k-g
D130-701-043 (LH installation)	130 lb 59 kg	- 47.4 in - 1.20 m	- 6162 in-lb - 70.8 m-k-g	133.9 in 3.40 m	17407 in-lb 200.6 m-k-g
D130-701-043 (RH installation)	130 lb 59 kg	+ 47.4 in + 1.20 m	+ 6162 in-lb + 70.8 m-k-g	133.9 in 3.40 m	17407 in-lb 200.6 m-k-g
2 x D130-701-043 (LH and RH installation)	235 lb 106.8 kg	0.0 in 0.00 m	0.0 in-lb 0.00 m-k-g	133.9 in 3.40 m	31467 in-lb 363.1 m-k-g
D130-701-013 (Fixed provisions)	25 lb 11.4 kg	0.0 in 0.00 m	0.0 in-lb 0.00 m-k-g	133.9 in 3.40 m	3348 in-lb 38.8 m-k-g

## 5. PARTS LIST

Qty -041	Qty <del>-043</del>	Qty -011	Qty -013	Part Number	Description
X				D130-701-041	HELI-UTILITY-BASKET
	X			D130-701-043	HELI-UTILITY BASKET
		X		D130-701-011	CONVERSION KIT
			X	D130-701-013	FIXED PROVISIONS KIT
2	2			*D2022-101	SPACER
1	1			*D2258-220	LABEL
1	1			*D2332-041	PROP ASSEMBLY
1	1			*D2512	BASKET LID ASSEMBLY
1	1			*D2530	HANDLE ASSEMBLY
2	2			*D2535	SPRING
2	2			*D2537	BUSHING
2	2			*D2931	BUMPER
1	1			*D3172-041	BASKET BASE ASSEMBLY
2				D3173-041	BEAM ASSEMBLY
1				D3177-041	BRACKET ASSEMBLY
1				D3177-043	BRACKET ASSEMBLY
1	1			D3180-041	STRUT ASSEMBLY
1	1			D3181-1	BUSHING
	1	1	1	D4037-1	AFT CHANNEL
	1	1	1	D4037-3	FWD CHANNEL
	1	1	1	D4038-041	ANGLE ASSEMBLY, FWD, LH
	1	1	1	D4038-042	ANGLE ASSEMBLY, FWD, RH
	1	1	1	D4038-043	ANGLE ASSEMBLY, AFT, LH
	1	1	1	D4038-044	ANGLE ASSEMBLY, AFT, RH
	1	1		D4039-041	FWD BRACKET ASSEMBLY
	1	1		D4039-043	AFT BRACKET ASSEMBLY
	4	4	4	D4040-1	RADIUS BLOCK
	1	1		*D4090-1	PLACARD (ON BASKET LID)
	1	1		*D4090-3	PLACARD (ON BASKET LID)

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Revision: D

Date: 10.09.15

Qty -041	Qty -043	Qty -011	Qty -013	Part Number	Description
	1	1	1	D4090-5 7	PLACARD
2	2			*AN3-16A	BOLT
2	2			*AN4-12A	BOLT
1	1			*AN4-22A	BOLT
1	1			*AN4-24A	BOLT
3 (2)	3 (2)			+AN4-7A	BOLT
4	16	16	16	AN5-10A 7	BOLT
4	4			*AN5-17A	BOLT
2				AN5-23A	BOLT
4	4			*AN970-4	WASHER
	8	8	8	MS20002C5 7	WASHER
	12	12		MS20002C6 /	WASHER
2	2			*MS20600AD4W3	RIVET
2	2			*MS21042L3	NUT (OR MS21042-3)
7 (4)	7 (4)			+MS21042L4 /	NUT (OR MS21042-4)
10 (4)	28 (4)	24	24	+MS21042L5 /	NUT (OR MS21042-5)
	12	12		MS21042L6 /	NUT (OR MS21042-6)
	4	4	4	MS21250-05032	BOLT
	4	4	4	MS21250-05038 /	BOLT
	12	12		MS21250-06018 /	BOLT
2	2			*NAS1149DN832J	WASHER (AN960JD8)
2	2			*NAS1149D0416J	WASHER (AN960JD416L)
7 (2)	7 (2)			+NAS1149D0463J /	WASHER (AN960JD416)
16 (4)	44 (4)	40	40	+NAS1149D0563J 7	WASHER (AN960JD516)
	12	12		NAS1149D0663J /	WASHER (AN960JD616)

\* Pre-assembled prior to shipping

+ Quantity in () preassembled prior to shipping

